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- (b) Refractive index at 20 $^{\circ}$ C. 1.5363 to 1.5385.
- (c) Specific gravity at 15 °/15 °C. 1.100 to 1.107.
 - (d) Odor. Characteristic odor.

[T.D. ATF-133, 48 FR 24673, June 2, 1983. Redesignated by T.D. ATF-442, 66 FR 12854, Mar. 1, 2001]

§21.127 Shellac (refined).

- (a) Arsenic content. Not more than 1.4 parts per million as determined by the Gutzeit Method (AOAC method 25.020; for incorporation by reference, see §21.6(c)).
 - (b) Color. White or orange.
- (c) Rosin content. None when tested by the following method: Add 20 ml of absolute alcohol or glacial acetic acid (m. p. 13° to 15 °C.) to 2 grams of the shellac and thoroughly dissolve. Add 100 ml of petroleum ether and mix thoroughly. Add approximately 2 liters of water and separate a portion of the ether layer (at least 50 ml) and filter if cloudy. Evaporate the petroleum ether and test as follows: Solution A-5 ml of phenol dissolved in 10 ml of carbon tetrachloride. Solution B-1 ml of bromine dissolved in 4 ml of carbon tetrachloride. To the residue obtained above add 2 ml of Solution A and transfer the mixture to a porcelain spot plate, filling one cavity. Immediately fill an adjacent cavity with solution B. Cover the plate with a watch glass and observe any color formation in Solution A. A decided purple or deep indigo blue color is an indication of the presence of rosin

[T.D. ATF-133, 48 FR 24673, June 2, 1983. Redesignated by T.D. ATF-442, 66 FR 12854, Mar. 1, 2001]

§21.128 Sodium (metallic).

- (a) Color. Silvery-white (metallic luster) when freshly cut.
- (b) Identification test. Clean a platinum wire by dipping it in concentrated hydrochloric acid and holding it over a Bunsen burner until the flame is no longer colored. Moisten the wire loop with hydrochloric acid and dip it into the sample. Hold the wire in the Bunsen flame and note the color. Sodium produces a golden yellow flame; not observed when viewed through a cobalt glass.

(c) Purity. Technical grade or better. [T.D. ATF-133, 48 FR 24673, June 2, 1983. Redesignated by T.D. ATF-442, 66 FR 12854,

§21.129 Spearmint oil, terpeneless.

Mar. 1, 2001]

- (a) Carvone content. Not less than 85 percent by weight.
- (b) Refractive index at 20 $^{\circ}$ C. 1.4930 to 1.4980.
- (c) Specific gravity at 25 $^{\circ}/25$ $^{\circ}C$. 0.949 to 0.956.
 - (d) Odor. Characteristic odor.

[T.D. ATF-133, 48 FR 24673, June 2, 1983. Redesignated by T.D. ATF-442, 66 FR 12854, Mar. 1, 2001]

§21.130 Spike lavender oil, natural.

- (a) Alcohol content (as borneol). Not less than 30 percent by weight.
- (b) Esters (as bornyl acetate). Not less than 1.5 percent by weight.
- (c) Refractive index at 20 °C. 1.4630 to 1.4680.
- (d) Specific gravity at 25 °/25 °C. 0.893 to 0.909.
 - (e) Odor. Characteristic odor.
- [T.D. ATF-133, 48 FR 24673, June 2, 1983. Redesignated by T.D. ATF-442, 66 FR 12854, Mar. 1, 2001]

§21.131 Sucrose octaacetate.

- (a) Sucrose octaacetate is an organic acetylation product occurring as a white or cream-colored powder having an intensely bitter taste.
- (b) Free acid (as acetic acid). Maximum percentage 0.15 by weight when determined by the following procedure: Dissolve 1.0 gram of sample in 50 ml of neutralized ethyl alcohol (or S.D.A. No. 3–A, No. 3–C, or No. 30) and titrate with 0.1 N sodium hydroxide using phenolphthalein indicator.

 $\begin{array}{cccc} Percent & acid & as & acetic & acid=ml & NaOH \\ & used \times 0.6 / & weight & of sample \end{array}$

- (c) Insoluble matter. 0.30 percent by weight maximum.
- (d) Melting point. Not less than 78.0 $^{\circ}\mathrm{C}.$
- (e) Purity. Sucrose octaacetate 98 percent minimum by weight when determined by the following procedure: Transfer a weighed 1.50 grams sample to a 500 ml Erlenmeyer flask containing 100 ml of neutral ethyl alcohol (or S.D.A. No. 3–A, No. 3–C, or No. 30)